

If You Experience Trouble Printing The Right Size, Please Be Sure Your Printer Is Set To Print In "Landscape" Paper Orientation.

- Print, Trim, Fold and Tape -



Ph. 812-249-6490  
www.aitnow.com



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Fraction or Drill Size	Decimal Equivalent	Tap Size	Fraction or Drill Size	Decimal Equivalent	Tap Size	
15/64	.2344		19/32	.5938		
LETTER B	.2380		39/64	.6094		
SIZE C	.2420		<del>5/8</del>	<del>.6250</del>		
DRILLS D	.2460		41/64	.6406	3/4-10	
<del>1/4</del> E	<del>.2500</del>	5/16-18	21/32	.6562		
F	.2570		43/64	.6719		
G	.2610		<del>11/16</del>	<del>.6875</del>	3/4-16	
17/64	.2656		45/64	.7031		
H	.2660		23/32	.7188		
I	.2720	5/16-24	47/64	.7344		
J	.2770		<del>3/4</del>	<del>.7500</del>		
K	.2810		49/64	.7656	7/8-9	
9/32	.2812		25/32	.7812		
L	.2900		51/64	.7969		
M	.2950		<del>13/16</del>	<del>.8125</del>	7/8-14	
19/64	.2969		53/64	.8281		
N	.3020		27/32	.8438		
<del>5/16</del>	<del>.3125</del>	3/8-16	55/64	.8594		
O	.3160		<del>7/8</del>	<del>.8750</del>	1-8	
P	.3230		57/64	.8906		
21/64	.3281		29/32	.9062		
Q	.3320	3/8-24	59/64	.9219	1-12	
R	.3390		61/64	.9531		
11/32	.3438		31/32	.9688		
S	.3480		63/64	.9844	1 1/8-7	
T	.3580		<del>1</del>	<del>1.0000</del>		
23/64	.3594		1 3/64	1.0469	1 1/8-12	
U	.3680	7/16-14	1 7/64	1.1094	1 1/4-7	
<del>3/8</del>	<del>.3750</del>		<del>1 1/8</del>	<del>1.1250</del>		
V	.3770		1 11/64	1.1719	1 1/4-12	
W	.3860		1 7/32	1.2188	1 3/8-6	
25/64	.3906	7/16-20	<del>1 1/4</del>	<del>1.2500</del>		
X	.3970		1 19/64	1.2969	1 3/8-12	
Y	.4040		1 11/32	1.3438	1 1/2-6	
13/32	.4062		<del>1 3/8</del>	<del>1.3750</del>		
Z	.4130		1 27/64	1.4219	1 1/2-12	
27/64	.4219	1/2-13	<del>1 1/2</del>	<del>1.5000</del>		
<del>7/16</del>	<del>.4375</del>		<b>PIPE THREAD SIZES (NPSC)</b>			
29/64	.4531	1/2-20				
15/32	.4688					
31/64	.4844	9/16-12				
<del>1/2</del>	<del>.5000</del>					
33/64	.5156	9/16-18	THREAD	DRILL	THREAD	DRILL
17/32	.5312	5/8-11	1/8-27	11/32	1 1/2-11 1/2	1 3/4
35/64	.5469		3/8-18	7/16	2-11 1/2	2 7/32
<del>9/16</del>	<del>.5625</del>		1/4-14	37/64	2 1/4-8	2 21/32
37/64	.5781	5/8-18	5/16	23/32	3-8	3 3/4
			3/4-14	59/64	3 3/4-8	3 3/4
			1-11 1/2	1 5/32	4-8	4 1/4
			1 1/4-11 1/2	1 1/2		
			CONTINUED FROM REVERSE SIDE			

Fraction or Drill Size	Decimal Equivalent	Tap Size	Fraction or Drill Size	Decimal Equivalent	Tap Size
Number 80	.0135		39	.0995	
Size Drill 79	.0145		38	.1015	5-40
1/64	.0156		37	.1040	5-44
78	.0160		36	.1065	6-32
77	.0180		7/64	.1094	
76	.0200		35	.1100	
75	.0210		34	.1110	6-40
74	.0225		33	.1130	
73	.0240		32	.1160	
72	.0250		31	.1200	
71	.0260		<del>1/8</del>	<del>.1250</del>	
70	.0280		30	.1285	
69	.0292		29	.1360	8-32, 36
68	.0310		28	.1405	
1/32	.0312		9/64	.1406	
67	.0320		27	.1440	
66	.0330		26	.1470	10-24
65	.0350		25	.1495	
64	.0360		24	.1520	
63	.0370		23	.1540	
62	.0380		5/32	.1562	
61	.0390		22	.1570	
60	.0400		21	.1590	10-32
59	.0410		20	.1610	
58	.0420		19	.1660	
57	.0430		18	.1695	
56	.0465		11/64	.1719	
3/64	.0469	0-80	17	.1730	
55	.0520		16	.1770	12-24
54	.0550		15	.1800	12-28
53	.0595	1-64, 72	14	.1820	
<del>1/16</del>	<del>.0625</del>		13	.1850	
52	.0635		<del>3/16</del>	<del>.1875</del>	
51	.0670		12	.1890	
50	.0700		11	.1910	
49	.0730	2-56, 64	10	.1935	
48	.0760		9	.1960	
5/64	.0781		8	.1990	
47	.0785	3-48	7	.2010	1/4-20
46	.0810	3-56	13/64	.2031	
45	.0820		6	.2040	
44	.0860		5	.2055	
43	.0890		4	.2090	
42	.0935	4-40	3	.2130	1/4-28
3/32	.0938	4-48	7/32	.2188	
41	.0960		2	.2210	
40	.0980		LETTER	.2280	
			SIZE DRILLS	.2340	

CONTINUED ON REVERSE SIDE